

Material - ASTM A995 1B

Standard Specification for Castings, Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A995 / A995M Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.040 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.	Solution Annealing	
Phosphorus	Р%	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	24.500 - 26.500		
Nickel	Ni %	4.700 - 6.000		
Molybdenum	Mo %	1.700 - 2.300		-
Copper	Cu %	2.700 - 3.300	Mechanical Properties	
Nitrogen	N %	0.100 - 0.250	Tensile Strength in Mpa	690 min.
Iron	Fe %	Balance	Yield Strength in Mpa	485 min.
-	-	-	Elongation in %	16 min.
-	-	_	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-		Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Country Grade Belong to the Industry	
A890 1B	ASTM	USA	Casting	
J93372	UNS	USA	Casting	
A240 S32205	ASTM	USA	Plate, Sheet and Strip	
A276 S32205	ASTM	USA	Bar and Shape	
A988 S32205	ASTM	USA	Casting	
J92205	UNS	USA	Casting	
Z3CNUD26.5M	AFNOR NF	France	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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